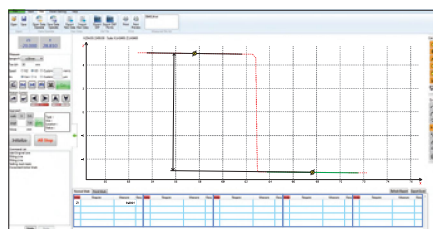


SURFACE PROFILE MEASURING MACHINE

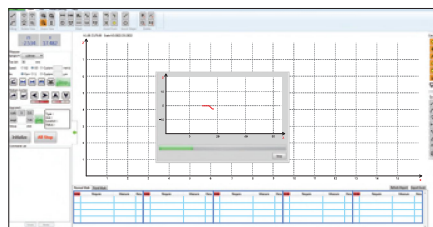
CODE SPM-1000



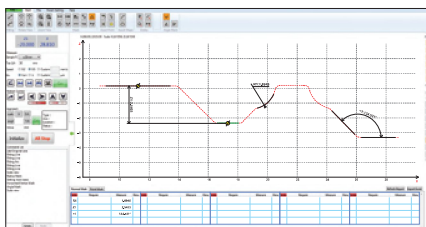
- Software is included, for surface profile measurement and data output
- Probe compensation
- Output as format txt, csv, etc.
- Large range design, the leverage ratio is 1:2.2, maintain the original accuracy of the sensor
- The overall structure of the Z-axis sensor does not have any elastic components, ensuring the measuring force is constant regardless the position of probe



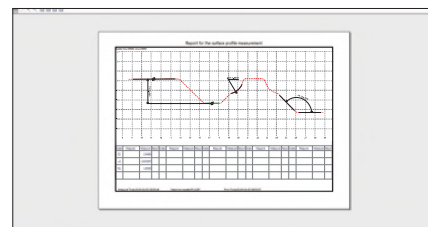
calibration



contour scanning



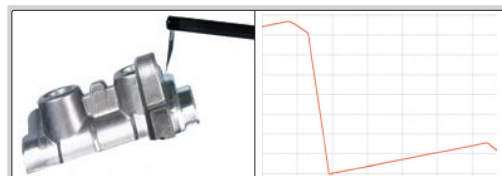
dimension measurement



data output

SPECIFICATION

X axis measuring range	140mm
X axis resolution	0.1μm
X axis straightness	0.5μm/100mm
X axis moving speed	0.1~10mm/s
Z axis measuring range	±20mm
Z axis resolution	0.05μm
Z axis moving speed	0.5~10mm/s
Linear accuracy	±(0.8+ 0.05H)μm, H is measuring height in mm
Angular measuring accuracy	±2'
Arc measuring accuracy	±(2+R/8)μm, R is 2~10mm standard ball
Radius of probe tip	25μm
Moving direction	backward
Measuring force	6.9~9.8mN
Measuring unit	mm/inch
Traceable angle	72° (upward), 87° (downward)
Drive mode	motor
Travel of Z axis	430mm
Dimension (L×W×H)	1200×700×1780mm
Power supply	220±5%V, 50Hz
Weight	320kg



standard balls (included)



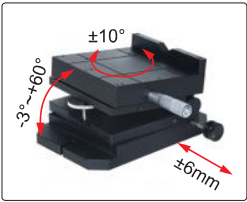
standard blocks (included)



standard shaft (included)

STANDARD DELIVERY

Main unit	1 pc
Standard probe and arm	1 pc of each
Standard block	2 pcs
Standard ball	2 pcs
Standard shaft	1 pc
Stage	1 pc
Vise	1 pc
Computer	1 pc
Measurement software	1 pc
Printer	1 pc
Installation tools	1 set



stage (included)



vise (included)

OPTIONAL ACCESSORY

Probe	refer to details
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SPECIFICATION OF PROFILE PROBES

Unit: mm

<p>chisel stylus</p> <p>code SPM-1000-T01 (H=32mm, included) code SPM-1000-T02 (H=48mm, optional) code SPM-1000-T03 (H=68mm, optional)</p>	<p>cone stylus</p> <p>code SPM-1000-Z01 (H=32mm, optional) code SPM-1000-Z02 (H=48mm, optional) code SPM-1000-Z03 (H=68mm, optional)</p>	<p>ball stylus</p> <p>code SPM-1000-R01 (H=32mm, optional) code SPM-1000-R02 (H=48mm, optional) code SPM-1000-R03 (H=68mm, optional)</p>
<p>standard arm, code SPM-1000-SP (included), stylus is not included</p>	<p>probe for small holes, code SPM-1000-SBP (optional), stylus is included</p> <p>measure the contour of holes with diameter > Ø8mm</p>	
<p>transverse probe, code SPM-1000-LP (optional), stylus is included</p> <p>measure the contour of holes in radial direction</p>		